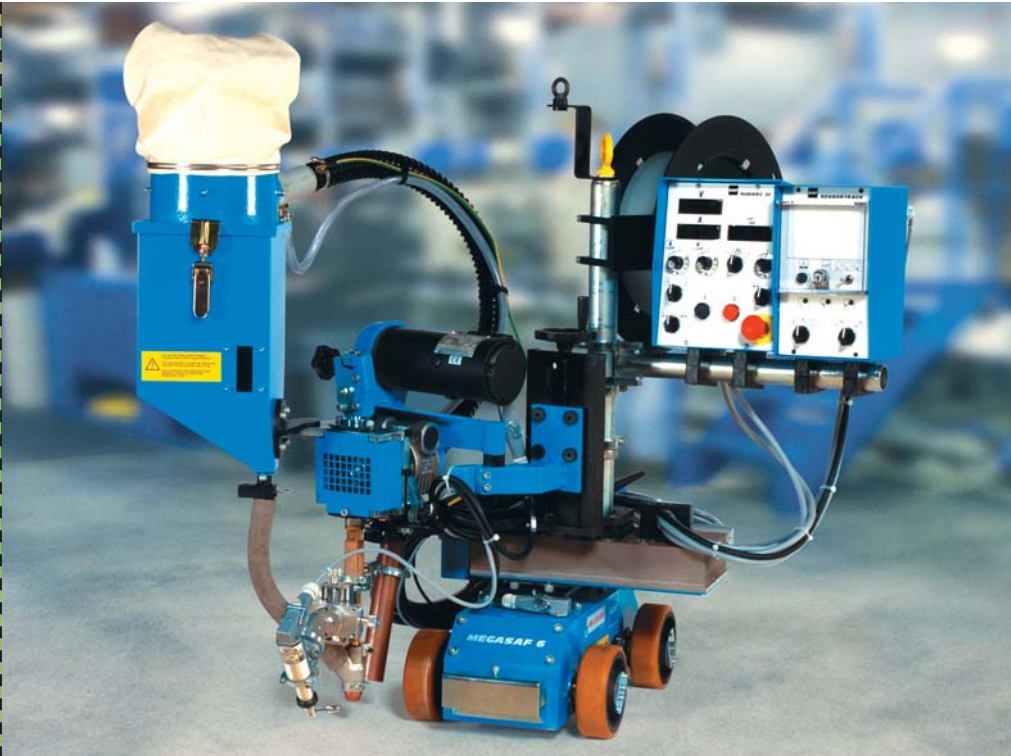


MEGATRAC 6 & SUBARC 3C *single wire*

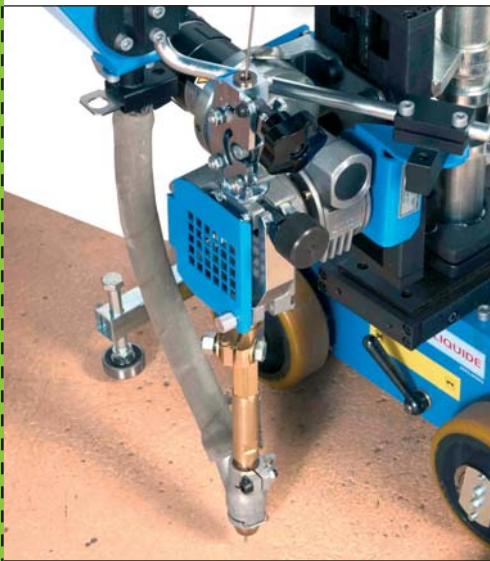


Equipments
for
automatical
welding
applications

TECHNICAL CHARACTERISTICS

- 1** Modular S.A. carriage which can be adapted to numerous applications.
- 2** Flat and angle assembly of plates in all grades and thicknesses.
- 3** Speed from 10 to 200 cm/min.
- 4** Dimensions: 1 000 x 900 x 650 mm.
- 5** Welding equipped carriage: 100 kg.
(without consummables nor recycling unit).
- 6** Wheels diameter: 150 mm.

Reference: W 000 315 718



References list for a global installation

Reference	POWER SUPPLY
W 000 315 019	STARMATIC 1003 DC
W 000 315 070	SUBARC adapter Box
Reference	TRACTOR SUPPORT
W 000 139 700	Kit 2 supports carriage
W 000 139 703	Protection sheath
W 000 140 712	MECACYCLE C set
Reference	GMR DX7
W 000 315 685	Kit connection entry sheath
W 000 315 687	Set 2 smooth rollers for 3.2 - 5.0
W 000 315 686	Set 2 smooth rollers for 1.6 - 2.4
S 9109-6175	Set 2 gripped rollers for 1.6 - 2.5
S 9109-6176	Set 2 gripped rollers for 3.2 - 5.0
Reference	IN WIRE FEED
W 000 315 848	Nozzle Ø = 1.6 (3u.)
W 000 315 849	Nozzle Ø = 2.0 (3u.)
W 000 315 850	Nozzle Ø = 2.4 (3u.)
W 000 315 851	Nozzle Ø = 3.2 (3u.)
W 000 315 852	Nozzle Ø = 4.0 (3u.)
W 000 315 853	Nozzle Ø = 5.0 (3u.)
Reference	CONNECTIONS CABLES
W 000 010 105	Cable 4C x 25 mm ² (10 u.)
W 000 010 095	Univ. connector Ø 10 - 16-25 mm ² (4 u.)
W 000 260 268	Aux. cable 1 x 95 mm ² (96 u.)
W 000 010 640	Univ. connector Ø 18 - 50-100mm ² (12 u.)

MEGATRAC 6 - SUBARC 3C DX7 - Options

Reference	RECYCLING SYSTEM
W 000 315 097	Recycling unit equipment
W 000 315 879	Angle flux picker
Reference	GUIDE SYSTEM
W 000 139 918	Laser spot guide system
W 000 315 883	Laser spot guide system extension
Reference	ON TRACTOR
S 9105-3475	4 motor. wheels option

To change from monofil to twin option

Reference	DESCRIPTION
W 000 315 086	A.S. wire holder
W 000 139 679	Wire spool shaft support
W 000 149 164	Wire feeder spool shaft
W 000 234 896	Twin-wire inlet end piece
W 000 271 665	Øx7 twin-wire fastening kit
W 000 234 768	Øx7 twin-wire straightener
W 000 153 742	Robot sheat, 2 x 1 m long
W 000 145 285	2 x rotating connection
W 000 315 684	Straight twin-wire lead in
W 000 139 920	Tightening ring
W 000 315 840	2 x 1.6 mm wire nozzles
W 000 271 667	1.2-1.6 mm direct twin-wire outletend
W 000 315 839	2 x 1.2 mm wire nozzles